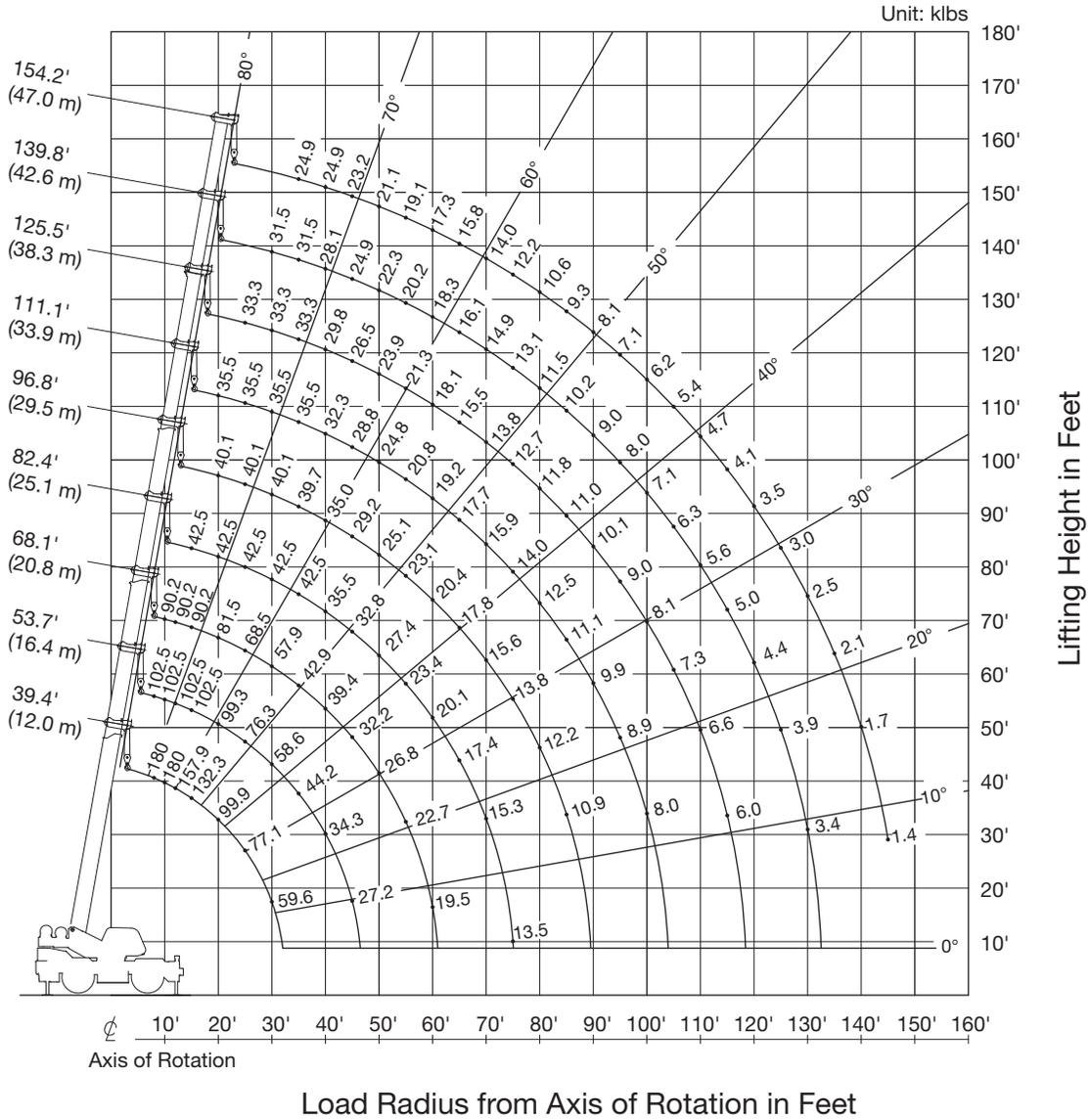
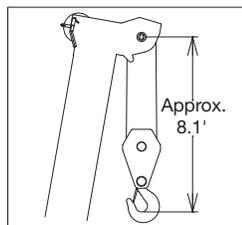


# GR-900XL-4 WORKING RANGE CHART

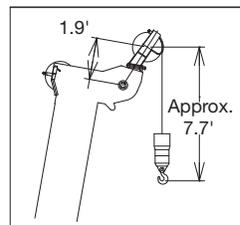
## SMART CW1 360° ROTATION



BOOM



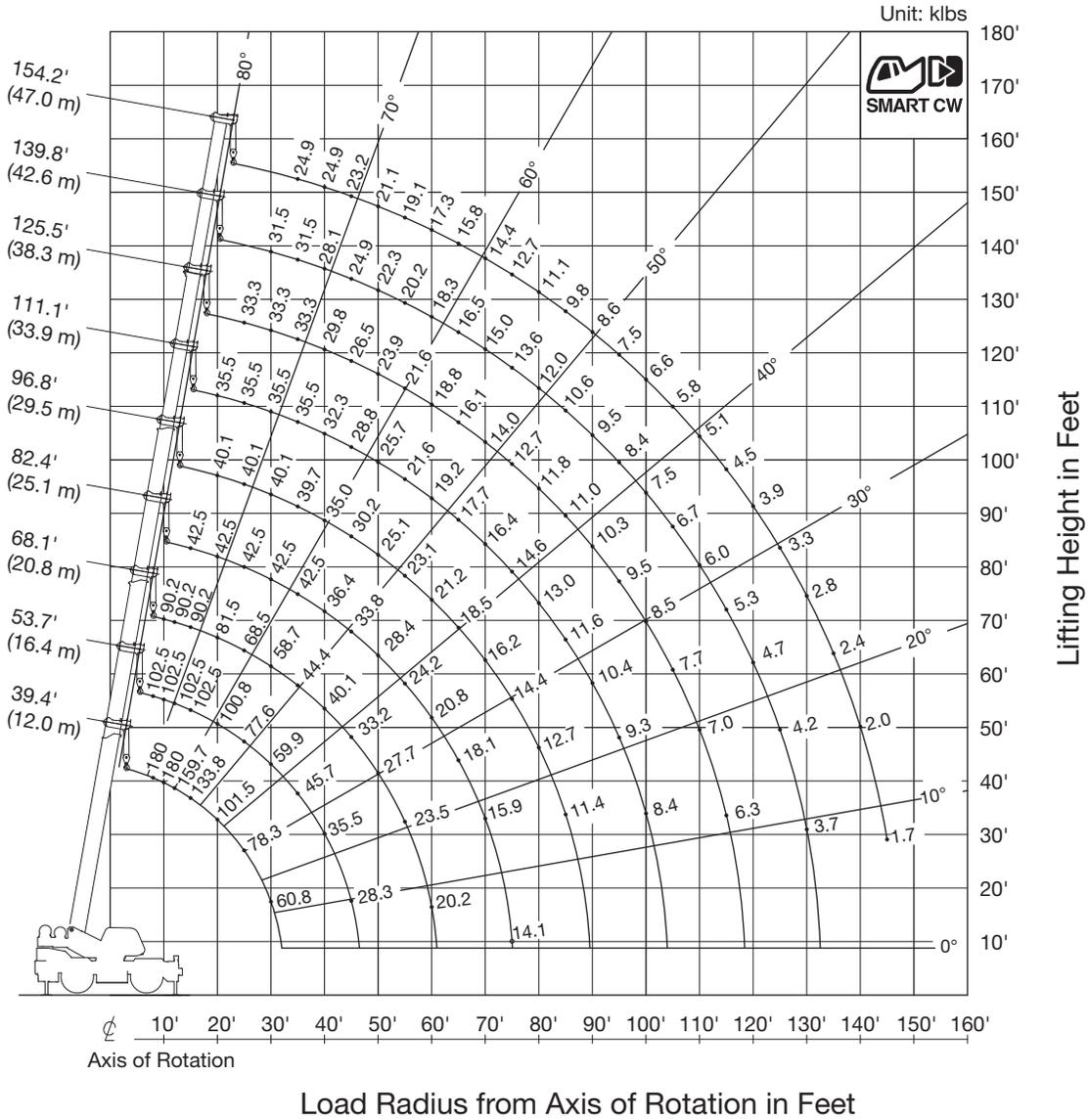
SINGLE TOP



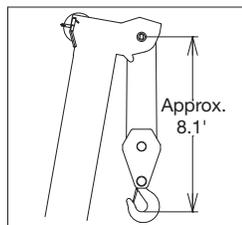
NOTE: Boom geometry shown is for unloaded condition and machine standing level on firm supporting surface. Boom deflection and subsequent radius and boom angle change must be accounted for when applying load to hook. When boom length is same as telescoping mode 1 and 2, it show large load.

# GR-900XL-4 WORKING RANGE CHART

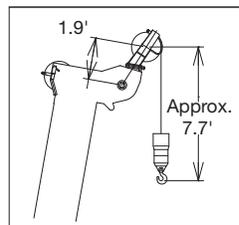
## SMART CW2 360° ROTATION



BOOM



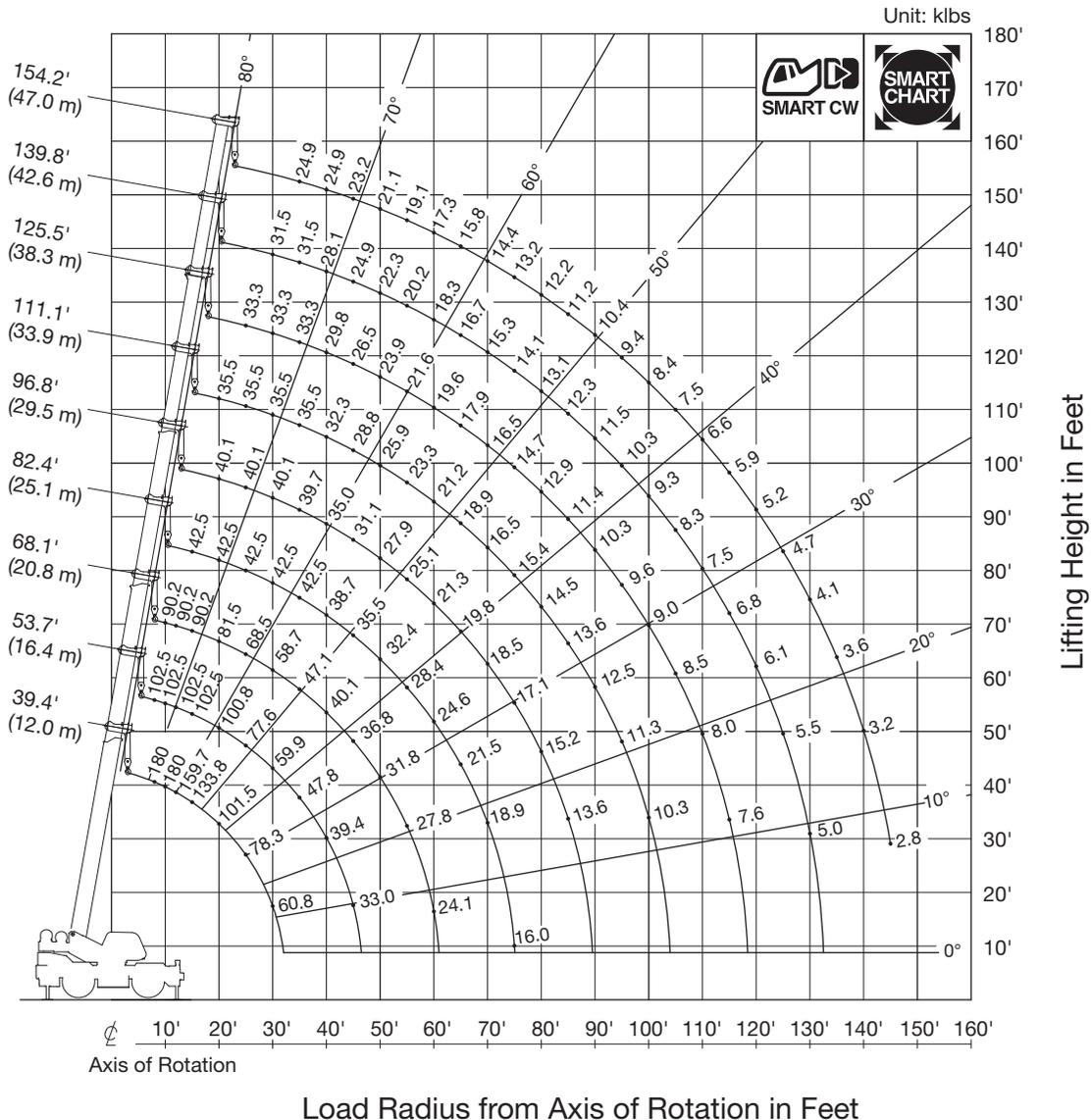
SINGLE TOP



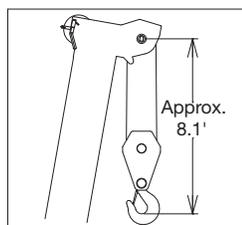
NOTE: Boom geometry shown is for unloaded condition and machine standing level on firm supporting surface. Boom deflection and subsequent radius and boom angle change must be accounted for when applying load to hook. When boom length is same as telescoping mode 1 and 2, it show large load.

# GR-900XL-4 WORKING RANGE CHART

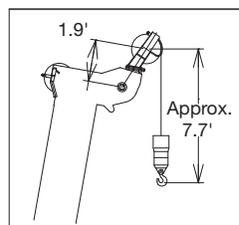
## SMART CW2 SMART CHART



BOOM

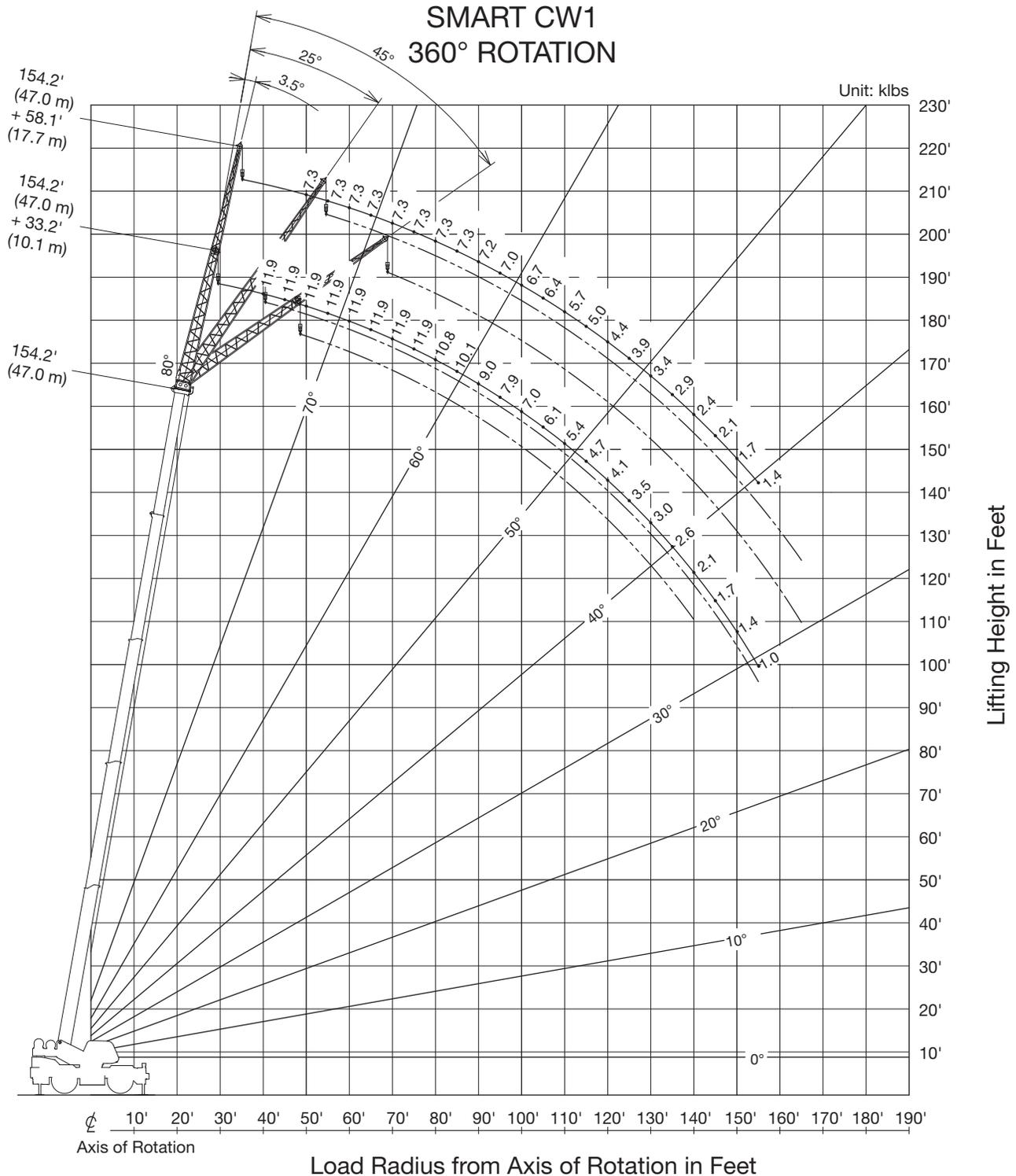


SINGLE TOP



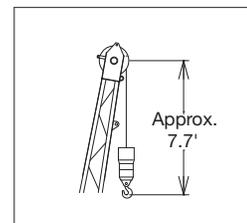
NOTE: Boom geometry shown is for unloaded condition and machine standing level on firm supporting surface. Boom deflection and subsequent radius and boom angle change must be accounted for when applying load to hook. When boom length is same as telescoping mode 1 and 2, it show large load.

# GR-900XL-4 WORKING RANGE CHART

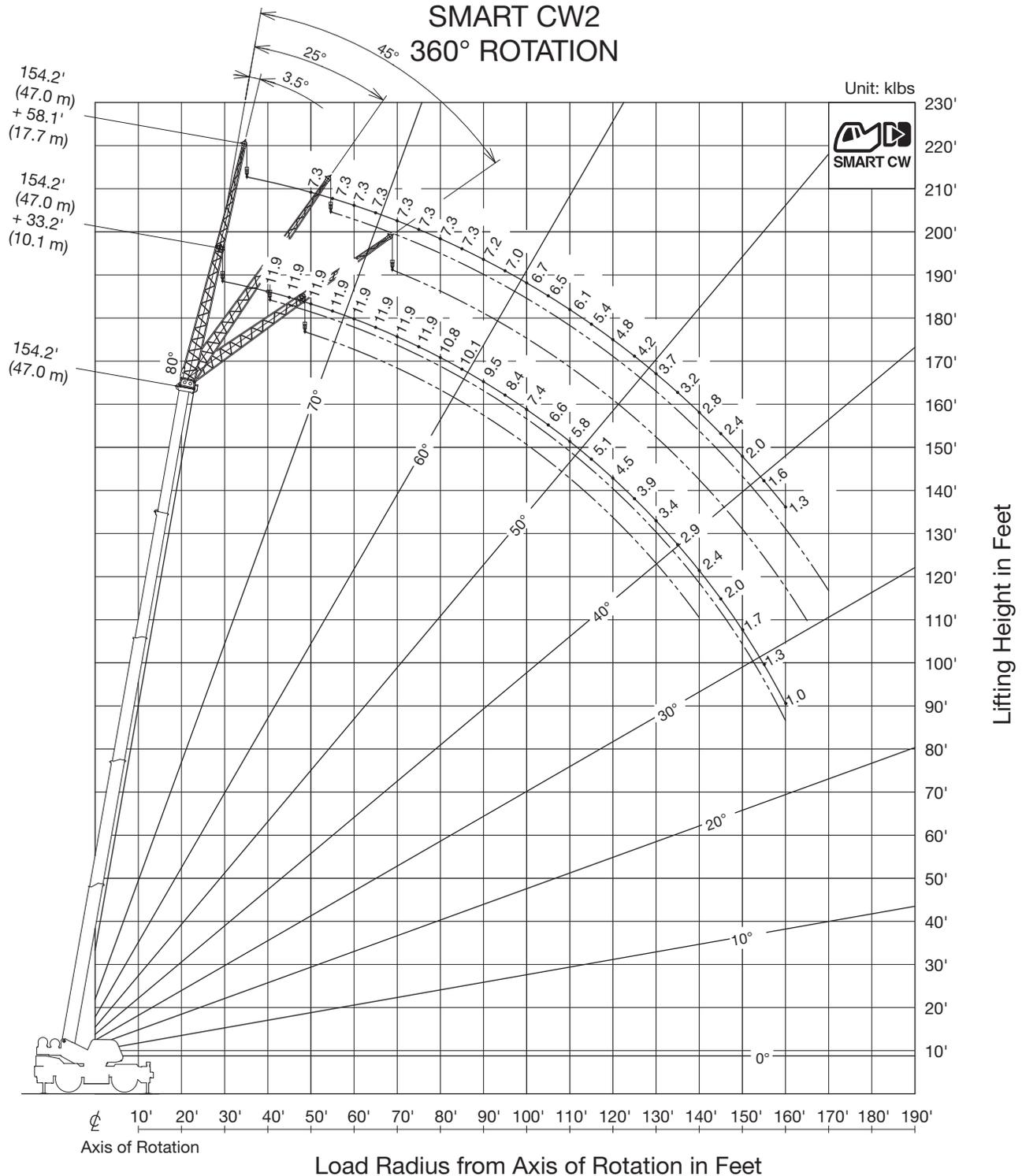


NOTE: Jib geometry shown are for unloaded condition and machine standing level on firm supporting surface. Boom deflection and subsequent radius and boom angle change must be accounted for when applying load to hook.

JIB

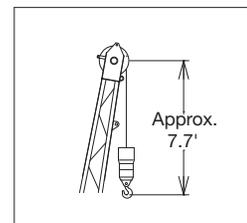


# GR-900XL-4 WORKING RANGE CHART

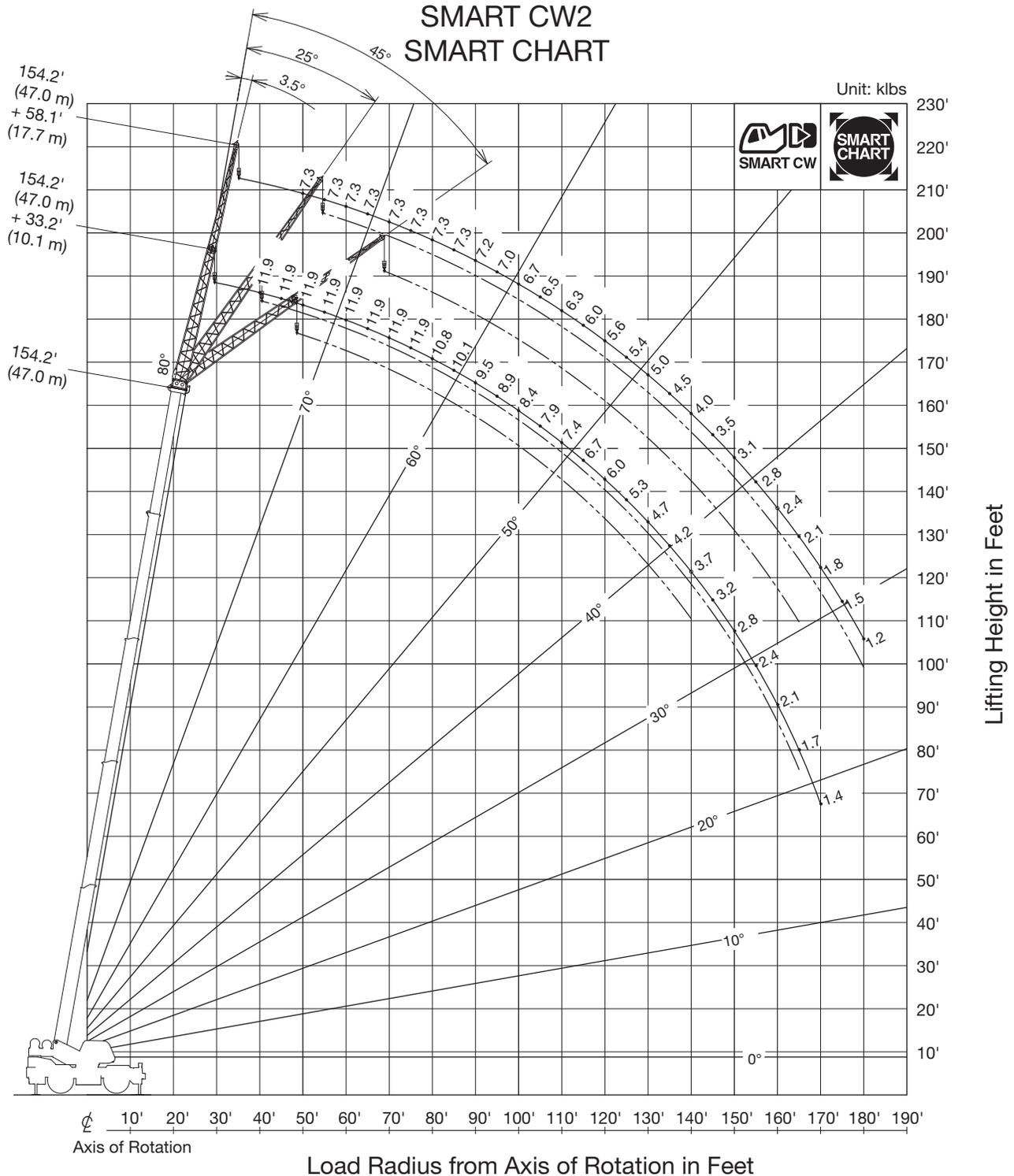


NOTE: Jib geometry shown are for unloaded condition and machine standing level on firm supporting surface. Boom deflection and subsequent radius and boom angle change must be accounted for when applying load to hook.

JIB

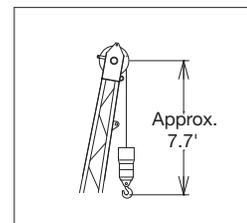


# GR-900XL-4 WORKING RANGE CHART



NOTE: Jib geometry shown are for unloaded condition and machine standing level on firm supporting surface. Boom deflection and subsequent radius and boom angle change must be accounted for when applying load to hook.

JIB



# GR-900XL-4 RATED LIFTING CAPACITIES (IN POUNDS)

COUNTERWEIGHT 20,100 lbs (9.1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD 360° ROTATION SMART CW1															
B \ A	39.4'	53.7'	68.1'		82.4'		96.8'		111.1'		125.5'		139.8'		154.2'
	(12 m)	(16.4 m)	(20.8 m)		(25.1 m)		(29.5 m)		(33.9 m)		(38.3 m)		(42.6 m)		(47 m)
8	180,000	102,500													
10	180,000	102,500	90,200	40,100											
12	157,900	102,500	90,200	40,100											
15	132,300	102,500	90,200	40,100	42,500	35,500									
20	99,900	99,300	81,500	40,100	42,500	35,500	40,100	33,300	35,500	32,200					
25	77,100	76,300	68,500	40,100	42,500	35,500	40,100	33,300	35,500	32,200	33,300	32,200			
30	59,600	58,600	57,900	40,100	42,500	35,500	40,100	33,300	35,500	32,200	33,300	28,800	31,500	28,900	
35		44,200	42,900	40,100	42,500	35,500	39,700	33,300	35,500	30,800	33,300	25,500	31,500	27,200	24,900
40		34,300	33,200	39,400	35,200	35,500	35,000	30,500	32,300	27,600	29,800	22,800	28,100	24,500	24,900
45		27,200	26,300	32,200	28,200	32,800	29,200	27,600	28,800	24,900	26,500	20,700	24,900	22,200	23,200
50			21,200	26,800	23,000	27,400	24,000	25,100	24,800	22,700	23,900	18,800	22,300	20,300	21,100
55			17,300	22,700	19,100	23,400	20,100	23,100	20,800	20,800	21,300	17,300	20,200	18,700	19,100
60			14,300	19,500	15,900	20,100	16,900	20,400	17,600	19,200	18,100	15,900	18,300	17,300	17,300
65					13,400	17,400	14,400	17,800	15,000	17,700	15,500	14,800	15,900	16,100	15,800
70					11,200	15,300	12,200	15,600	12,900	15,900	13,400	13,800	13,700	14,900	14,000
75					9,500	13,500	10,400	13,800	11,100	14,000	11,600	12,700	11,900	13,100	12,200
80								8,900	12,200	9,600	12,500	10,000	11,800	10,400	11,500
85								7,600	10,900	8,300	11,100	8,700	11,000	9,000	10,200
90										7,100	9,900	7,600	10,100	7,900	9,000
95										6,100	8,900	6,600	9,000	6,900	8,000
100										5,200	8,000	5,700	8,100	6,000	7,100
105												4,900	7,300	5,200	6,300
110												4,200	6,600	4,500	5,600
115												3,600	6,000	3,900	5,000
120														3,300	4,400
125														2,800	3,900
130														2,400	3,400
135															2,100
140															1,700
145															1,400
D															
Telescoping mode	1, 2	1	1	2	1	2	1	2	1	2	1	2	1	2	1, 2
2nd Boom	0	50	100	0	100	0	100	0	100	0	100	0	100	50	100
3rd Boom	0	0	0	33	16	50	33	67	50	83	67	100	83	100	100
4th Boom	0	0	0	33	16	50	33	67	50	83	67	100	83	100	100
Top Boom	0	0	0	33	16	50	33	67	50	83	67	100	83	100	100

COUNTERWEIGHT 20,100 lbs (9.1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD 360° ROTATION SMART CW1																												
C \ A	39.4'		53.7'		68.1'		68.1'		82.4'		82.4'		96.8'		96.8'		111.1'		111.1'		125.5'		125.5'		139.8'			
	B	(12 m)	B	(16.4 m)	B	(20.8 m)	B	(20.8 m)	B	(25.1 m)	B	(25.1 m)	B	(29.5 m)	B	(29.5 m)	B	(33.9 m)	B	(33.9 m)	B	(38.3 m)	B	(38.3 m)	B	(42.6 m)		
0°	32.4	2,4100	46.7	13,800	60.9	7,300	60.8	12,800	75.1	7,500	74.9	13,600	89.2	3,400	88.9	6,800	103.5	2,200	102.9	5,600	117.6	1,400	116.9	4,500			131.3	2,300
Telescoping mode	1, 2		1		1		2		1		2		1		2		1		2		1		2		1		2	

- A: Boom length in feet
- B: Load radius in feet
- C: Loaded boom angle (°)
- D: Minimum boom angle (°) for indicated length (no load)

NOTE: The lifting capacity data stored in the LOAD MOMENT INDICATOR (AML-E2) is based on the standard number of parts of line listed in the chart. Standard number of parts of line for each boom length should be according to the following table.

Boom length in feet (meters)	39.4' (12 m)	39.4' to 68.1' (12 m to 20.8 m)	68.1' to 154.2' (20.8 m to 47 m)	Single top jib
Telescoping mode	1, 2	1	2	1, 2
Number of parts of line	16	8	4	1

# GR-900XL-4 RATED LIFTING CAPACITIES (IN POUNDS)

SMART CW		COUNTERWEIGHT 20,100 lbs (9.1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD 360° ROTATION SMART CW2																														
		A	39.4' (12 m)	53.7' (16.4 m)	68.1' (20.8 m)		82.4' (25.1 m)		96.8' (29.5 m)		111.1' (33.9 m)		125.5' (38.3 m)		139.8' (42.6 m)		154.2' (47 m)															
B		8	10	12	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120	125	130	135	140	145	
		180,000	102,500																													
		180,000	102,500	90,200	40,100																											
		159,700	102,500	90,200	40,100																											
		133,800	102,500	90,200	40,100	42,500	35,500																									
		101,500	100,800	81,500	40,100	42,500	35,500	40,100	33,300	35,500	32,200																					
		78,300	77,600	68,500	40,100	42,500	35,500	40,100	33,300	35,500	32,200	33,300	32,200																			
		60,800	59,900	58,700	40,100	42,500	35,500	40,100	33,300	35,500	32,200	33,300	28,800	31,500	28,900																	
			45,700	44,400	40,100	42,500	35,500	39,700	33,300	35,500	30,800	33,300	25,500	31,500	27,200	24,900																
			35,500	34,400	40,100	36,400	35,500	35,000	30,500	32,300	27,600	29,800	22,800	28,100	24,500	24,900																
			28,300	27,300	33,200	29,200	33,800	30,200	27,600	28,800	24,900	26,500	20,700	24,900	22,200	23,200																
				22,100	27,700	23,900	28,400	24,900	25,100	25,700	22,700	23,900	18,800	22,300	20,300	21,100																
				18,100	23,500	19,900	24,200	20,900	23,100	21,600	20,800	21,600	17,300	20,200	18,700	19,100																
				15,000	20,200	16,600	20,800	17,600	21,200	18,300	19,200	18,800	15,900	18,300	17,300	17,300																
						14,000	18,100	15,000	18,500	15,700	17,700	16,100	14,800	16,500	16,100	15,800																
						11,800	15,900	12,800	16,200	13,500	16,400	14,000	13,800	14,300	15,000	14,400																
						10,100	14,100	11,000	14,400	11,700	14,600	12,100	12,700	12,500	13,600	12,700																
										9,400	12,700	10,100	13,000	10,500	11,800	10,900	12,000	11,100														
										8,100	11,400	8,700	11,600	9,200	11,000	9,500	10,600	9,800														
												7,600	10,400	8,000	10,300	8,300	9,500	8,600														
												6,500	9,300	7,000	9,500	7,300	8,400	7,500														
												5,600	8,400	6,100	8,500	6,400	7,500	6,600														
														5,300	7,700	5,600	6,700	5,800														
														4,500	7,000	4,900	6,000	5,100														
														3,900	6,300	4,200	5,300	4,500														
																3,600	4,700	3,900														
																3,100	4,200	3,300														
																2,700	3,700	2,800														
																		2,400														
																			2,000													
																				1,700												
D																				0°												
Telescoping mode		1, 2	1	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	10°	0°	11°										
2nd Boom		0	50	100	0	100	0	100	0	100	0	100	0	100	0	100	0	100	50	100												
3rd Boom		0	0	0	33	16	50	33	67	50	83	67	100	83	100	83	100	100	100													
4th Boom		0	0	0	33	16	50	33	67	50	83	67	100	83	100	83	100	100	100													
Top Boom		0	0	0	33	16	50	33	67	50	83	67	100	83	100	83	100	100	100													

SMART CW2		COUNTERWEIGHT 20,100 lbs (9.1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD 360° ROTATION SMART CW2																											
		A	39.4' (12 m)	53.7' (16.4 m)	68.1' (20.8 m)	68.1' (20.8 m)	82.4' (25.1 m)	82.4' (25.1 m)	96.8' (29.5 m)	96.8' (29.5 m)	111.1' (33.9 m)	111.1' (33.9 m)	125.5' (38.3 m)	125.5' (38.3 m)	139.8' (42.6 m)														
C		B	B	B	B	B	B	B	B	B	B	B	B	B															
0°		32.4	2,4100	46.7	13,800	60.9	7,300	60.8	12,900	75.1	7,800	74.9	14,100	89.2	3,500	88.9	6,900	103.5	2,200	102.9	5,700	117.6	1,500	116.9	4,600		131.3	2,500	
Telescoping mode		1, 2	1	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2

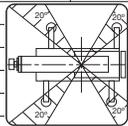
- A: Boom length in feet
- B: Load radius in feet
- C: Loaded boom angle (°)
- D: Minimum boom angle (°) for indicated length (no load)

NOTE: The lifting capacity data stored in the LOAD MOMENT INDICATOR (AML-E2) is based on the standard number of parts of line listed in the chart. Standard number of parts of line for each boom length should be according to the following table.

Boom length in feet (meters)	39.4' (12 m)	39.4' to 68.1' (12 m to 20.8 m)	68.1' to 154.2' (20.8 m to 47 m)	Single top jib
Telescoping mode	1, 2	1	2	1, 2
Number of parts of line	16	8	4	1

# GR-900XL-4 RATED LIFTING CAPACITIES (IN POUNDS)

		COUNTERWEIGHT 20,100 lbs (9.1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD															
		SMART CHART SMART CW2															
B	A	39.4' (12 m)	53.7' (16.4 m)	68.1' (20.8 m)		82.4' (25.1 m)		96.8' (29.5 m)		111.1' (33.9 m)		125.5' (38.3 m)		139.8' (42.6 m)		154.2' (47 m)	
	8		180,000	102,500													
10		180,000	102,500	90,200	40,100												
12		159,700	102,500	90,200	40,100												
15		133,800	102,500	90,200	40,100	42,500	35,500										
20		101,500	100,800	81,500	40,100	42,500	35,500	40,100	33,300	35,500	32,200						
25		78,300	77,600	68,500	40,100	42,500	35,500	40,100	33,300	35,500	32,200	33,300	32,200				
30		60,800	59,900	58,700	40,100	42,500	35,500	40,100	33,300	35,500	32,200	33,300	28,800	31,500	28,900		
35			47,800	47,100	40,100	42,500	35,500	39,700	33,300	35,500	30,800	33,300	25,500	31,500	27,200	24,900	
40			39,400	38,600	40,100	38,700	35,500	35,000	30,500	32,300	27,600	29,800	22,800	28,100	24,500	24,900	
45			33,000	32,300	36,800	33,900	35,500	31,100	27,600	28,800	24,900	26,500	20,700	24,900	22,200	23,200	
50				27,100	31,800	28,900	32,400	27,900	25,100	25,900	22,700	23,900	18,800	22,300	20,300	21,100	
55				22,400	27,800	24,100	28,400	25,100	23,100	23,300	20,800	21,600	17,300	20,200	18,700	19,100	
60				18,600	24,100	20,300	24,600	21,300	21,300	21,200	19,200	19,600	15,900	18,300	17,300	17,300	
65						17,300	21,500	18,200	19,800	18,900	17,700	17,900	14,800	16,700	16,100	15,800	
70						14,700	18,900	15,700	18,500	16,400	16,500	16,500	13,800	15,300	15,000	14,400	
75						12,700	16,800	13,600	17,100	14,200	15,400	14,700	12,700	14,100	14,000	13,200	
80								11,800	15,200	12,500	14,500	12,900	11,800	13,000	13,100	12,200	
85								10,300	13,600	10,900	13,600	11,400	11,000	11,700	12,300	11,200	
90										9,600	12,500	10,000	10,300	10,300	11,500	10,400	
95										8,400	11,300	8,900	9,600	9,200	10,300	9,400	
100										7,400	10,300	7,800	9,000	8,100	9,300	8,400	
105												6,900	8,500	7,200	8,300	7,500	
110												6,100	8,000	6,400	7,500	6,600	
115												5,400	7,600	5,700	6,800	5,900	
120														5,000	6,100	5,200	
125														4,400	5,500	4,700	
130														3,900	5,000	4,100	
135																3,600	
140																3,200	
145																2,800	
D		0°												8°	0°	9°	
Telescoping mode		1, 2	1	1	2	1	2	1	2	1	2	1	2	1	2	1	2
2nd Boom		0	50	100	0	100	0	100	0	100	0	100	0	100	50	100	100
3rd Boom		0	0	0	33	16	50	33	67	50	83	67	100	83	100	100	100
4th Boom		0	0	0	33	16	50	33	67	50	83	67	100	83	100	100	100
Top Boom		0	0	0	33	16	50	33	67	50	83	67	100	83	100	100	100



		COUNTERWEIGHT 20,100 lbs (9.1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD																									
		SMART CHART SMART CW2																									
C	A	39.4' (12 m)	53.7' (16.4 m)	68.1' (20.8 m)	68.1' (20.8 m)	82.4' (25.1 m)	82.4' (25.1 m)	96.8' (29.5 m)	96.8' (29.5 m)	111.1' (33.9 m)	111.1' (33.9 m)	125.5' (38.3 m)	125.5' (38.3 m)	139.8' (42.6 m)													
	0°		32.4	2,4100	46.7	13,800	60.9	7,300	60.8	13,300	75.1	10,200	74.9	16,100	89.2	3,600	88.9	7,300	103.5	2,400	102.9	6,200	117.6	1,800	116.9	5,200	131.2
Telescoping mode		1, 2	1	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2	1	2

A: Boom length in feet  
 B: Load radius in feet  
 C: Loaded boom angle (°)  
 D: Minimum boom angle (°) for indicated length (no load)

NOTE: The lifting capacity data stored in the LOAD MOMENT INDICATOR (AML-E2) is based on the standard number of parts of line listed in the chart. Standard number of parts of line for each boom length should be according to the following table.

Boom length in feet (meters)	39.4' (12 m)	39.4' to 68.1' (12 m to 20.8 m)	68.1' to 154.2' (20.8 m to 47 m)	Single top jib
Telescoping mode	1, 2	1	2	1, 2
Number of parts of line	16	8	4	1

# GR-900XL-4 RATED LIFTING CAPACITIES (IN POUNDS)

COUNTERWEIGHT 20,100 lbs (9.1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD 360° ROTATION SMART CW1						
B	154.2' (47 m) Boom + 33.2' (10.1 m) JIB			154.2' (47 m) Boom + 58.1' (17.7 m) JIB		
	3.5° Offset	25° Offset	45° Offset	3.5° Offset	25° Offset	45° Offset
40	11,900					
45	11,900					
50	11,900			7,300		
55	11,900	11,900		7,300		
60	11,900	11,900		7,300		
65	11,900	11,900	10,000	7,300		
70	11,900	11,100	9,600	7,300	6,200	
75	11,900	10,400	9,400	7,300	6,000	
80	10,800	9,800	9,300	7,300	5,900	5,100
85	10,100	9,200	8,800	7,300	5,700	5,000
90	9,000	8,700	8,300	7,200	5,600	4,900
95	7,900	8,200	7,900	7,000	5,400	4,800
100	7,000	7,800	7,500	6,700	5,300	4,800
105	6,100	6,900	7,200	6,400	5,200	4,700
110	5,400	6,100	6,600	5,700	5,100	4,600
115	4,700	5,400	5,800	5,000	5,000	4,500
120	4,100	4,700	5,100	4,400	4,900	4,500
125	3,500	4,100	4,400	3,900	4,800	4,400
130	3,000	3,500	3,800	3,400	4,400	4,400
135	2,600	3,000	3,200	2,900	3,800	4,300
140	2,100	2,500	2,700	2,400	3,300	3,900
145	1,700	2,100		2,100	2,900	3,400
150	1,400	1,700		1,700	2,400	2,900
155	1,000	1,300		1,400	2,000	2,400
160					1,700	2,000
165					1,300	1,600
Telescoping mode	1, 2	1, 2	1, 2	1, 2	1, 2	1, 2

COUNTERWEIGHT 20,100 lbs (9.1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD 360° ROTATION SMART CW1						
B	139.8' (42.6 m) Boom + 33.2' (10.1 m) JIB			139.8' (42.6 m) Boom + 58.1' (17.7 m) JIB		
	3.5° Offset	25° Offset	45° Offset	3.5° Offset	25° Offset	45° Offset
35	14,100	13,000				
40	14,100	13,000				
45	14,100	13,000				
50	14,100	13,000	13,400	13,000		
55	14,100	13,000	12,900	12,800	10,300	
60	14,100	13,000	12,400	12,200	10,000	10,000
65	14,100	12,500	12,000	11,400	9,800	9,700
70	14,100	11,600	11,600	10,600	9,600	9,500
75	13,300	10,800	11,300	9,900	9,400	9,400
80	11,700	10,000	10,900	9,300	9,200	8,900
85	10,300	9,400	10,600	8,800	9,100	8,400
90	9,100	8,800	10,000	8,200	8,900	8,000
95	8,000	8,300	8,800	7,800	8,800	7,500
100	7,100	7,800	7,800	7,400	8,300	7,100
105	6,200	7,100	6,900	7,000	7,300	6,800
110	5,500	6,300	6,100	6,600	6,500	6,500
115	4,800	5,600	5,400	6,200	5,700	6,200
120	4,200	5,000	4,700	5,500	4,900	5,700
125	3,600	4,500	4,100	4,900	4,300	5,100
130	3,100	3,900	3,500	4,300	3,700	4,500
135	2,600	3,500	3,000	3,800		
140	2,200	3,000	2,500	3,300		
145	1,800	2,600	2,100	2,900		
150	1,400	2,300	1,700	2,500		
155	1,100	1,900	1,300	2,100		
160		1,600				
165						
170						
175						
180						
Telescoping mode	1	2	1	2	1	2

COUNTERWEIGHT 20,100 lbs (9.1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD 360° ROTATION SMART CW1						
B	125.5' (38.3 m) Boom + 33.2' (10.1 m) JIB			125.5' (38.3 m) Boom + 58.1' (17.7 m) JIB		
	3.5° Offset	25° Offset	45° Offset	3.5° Offset	25° Offset	45° Offset
30	14,600	14,300				
35	14,600	14,300				
40	14,600	14,300				
45	14,600	14,300	13,900	13,700		
50	14,600	14,300	13,300	13,100	10,500	10,400
55	14,600	13,900	12,800	12,600	10,200	10,100
60	14,600	12,700	12,300	11,600	10,000	9,900
65	14,600	11,700	11,800	10,800	9,800	9,700
70	14,600	10,800	11,400	10,000	9,500	9,500
75	13,200	10,000	11,100	9,400	9,400	9,000
80	11,600	9,300	10,800	8,800	9,200	8,500
85	10,200	8,700	10,400	8,200	9,100	8,000
90	9,000	8,100	9,900	7,700	8,900	7,500
95	7,900	7,600	8,700	7,300	8,800	7,100
100	7,000	7,100	7,700	6,900	8,100	6,700
105	6,100	6,700	6,800	6,500	7,100	6,400
110	5,400	6,300	5,900	6,100	6,200	6,000
115	4,700	6,000	5,200	5,800	5,400	5,700
120	4,100	5,600	4,500	5,500		
125	3,500	5,300	3,900	5,200		
130	3,000	4,800	3,300	5,000		
135	2,500	4,400	2,800	4,600		
140	2,100	3,900	2,300	4,100		
145	1,700	3,500				
150		3,200				
155						
160						
165						
170						
Telescoping mode	1	2	1	2	1	2

B: Load radius in feet

# GR-900XL-4 RATED LIFTING CAPACITIES (IN POUNDS)

COUNTERWEIGHT 20,100 lbs (9,1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD 360° ROTATION SMART CW2				COUNTERWEIGHT 20,100 lbs (9,1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD 360° ROTATION SMART CW2			
B	154.2' (47 m) Boom + 33.2' (10.1 m) JIB			B	154.2' (47 m) Boom + 58.1' (17.7 m) JIB		
	3.5° Offset	25° Offset	45° Offset		3.5° Offset	25° Offset	45° Offset
40	11,900			40			
45	11,900			45			
50	11,900			50	7,300		
55	11,900	11,900		55	7,300		
60	11,900	11,900	10,000	60	7,300		
65	11,900	11,900	9,800	65	7,300		
70	11,900	11,100	9,600	70	7,300	6,200	
75	11,900	10,400	9,400	75	7,300	6,000	
80	10,800	9,800	9,300	80	7,300	5,900	5,100
85	10,100	9,200	8,800	85	7,300	5,700	5,000
90	9,500	8,700	8,300	90	7,200	5,600	4,900
95	8,400	8,200	7,900	95	7,000	5,400	4,800
100	7,400	7,800	7,500	100	6,700	5,300	4,800
105	6,600	7,400	7,200	105	6,500	5,200	4,700
110	5,800	6,500	6,800	110	6,100	5,100	4,600
115	5,100	5,800	6,200	115	5,400	5,000	4,500
120	4,500	5,100	5,400	120	4,800	4,900	4,500
125	3,900	4,400	4,800	125	4,200	4,800	4,400
130	3,400	3,900	4,100	130	3,700	4,700	4,400
135	2,900	3,300	3,600	135	3,200	4,100	4,300
140	2,400	2,800	3,000	140	2,800	3,600	4,200
145	2,000	2,400		145	2,400	3,200	3,700
150	1,700	2,000		150	2,000	2,700	3,200
155	1,300	1,600		155	1,600	2,300	2,700
160	1,000	1,200		160	1,300	1,900	2,300
165				165		1,600	1,900
170				170		1,200	
Telescoping mode	1, 2	1, 2	1, 2	Telescoping mode	1, 2	1, 2	1, 2

COUNTERWEIGHT 20,100 lbs (9,1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD 360° ROTATION SMART CW2							COUNTERWEIGHT 20,100 lbs (9,1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD 360° ROTATION SMART CW2						
B	139.8' (42.6 m) Boom + 33.2' (10.1 m) JIB						B	139.8' (42.6 m) Boom + 58.1' (17.7 m) JIB					
	3.5° Offset	25° Offset		45° Offset		3.5° Offset		25° Offset		45° Offset			
35	14,100	13,000					35						
40	14,100	13,000					40						
45	14,100	13,000					45	8,200					
50	14,100	13,000	13,400	13,000			50	8,200	7,700				
55	14,100	13,000	12,900	12,800	10,300		55	8,200	7,700				
60	14,100	13,000	12,400	12,200	10,000	10,000	60	8,200	7,700				
65	14,100	12,500	12,000	11,400	9,800	9,700	65	8,200	7,700	6,500			
70	14,100	11,600	11,600	10,600	9,600	9,500	70	8,200	7,700	6,300	6,200		
75	13,600	10,800	11,300	9,900	9,400	9,400	75	8,100	7,700	6,100	6,100		
80	12,200	10,000	10,900	9,300	9,200	8,900	80	7,800	7,700	6,000	5,900	5,100	5,100
85	10,800	9,400	10,600	8,800	9,100	8,400	85	7,500	7,400	5,800	5,700	5,000	5,000
90	9,500	8,800	10,300	8,200	8,900	8,000	90	7,300	7,100	5,600	5,600	5,000	4,900
95	8,400	8,300	9,300	7,800	8,800	7,500	95	7,000	6,900	5,500	5,400	4,900	4,800
100	7,500	7,800	8,200	7,400	8,700	7,100	100	6,800	6,700	5,400	5,300	4,800	4,800
105	6,600	7,300	7,300	7,000	7,700	6,800	105	6,600	6,300	5,200	5,200	4,700	4,700
110	5,800	6,700	6,500	6,600	6,800	6,500	110	6,400	5,900	5,100	5,100	4,600	4,600
115	5,100	6,000	5,700	6,300	6,000	6,200	115	5,700	5,600	5,000	5,000	4,500	4,500
120	4,500	5,400	5,000	5,800	5,300	5,900	120	5,000	5,200	4,900	4,900	4,400	4,400
125	3,900	4,800	4,400	5,200	4,600	5,400	125	4,400	5,000	4,800	4,700	4,400	4,300
130	3,400	4,200	3,800	4,600	4,000	4,800	130	3,900	4,700	4,700	4,500	4,300	4,300
135	2,900	3,700	3,300	4,100			135	3,400	4,300	4,300	4,300	4,200	4,200
140	2,500	3,300	2,800	3,600			140	3,000	3,800	3,800	4,100	4,200	4,200
145	2,100	2,900	2,300	3,100			145	2,600	3,400	3,300	3,900	3,600	4,000
150	1,700	2,500	1,900	2,700			150	2,200	3,000	2,800	3,500	3,200	3,800
155	1,300	2,200	1,500	2,300			155	1,800	2,600	2,400	3,100		
160	1,000	1,900					160	1,500	2,300	2,000	2,700		
165							165	1,200	2,000	1,700	2,400		
170							170		1,700	1,300	2,000		
175							175		1,500		1,700		
180							180		1,200		1,400		
Telescoping mode	1	2	1	2	1	2	Telescoping mode	1	2	1	2	1	2

COUNTERWEIGHT 20,100 lbs (9,1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD 360° ROTATION SMART CW2							COUNTERWEIGHT 20,100 lbs (9,1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD 360° ROTATION SMART CW2						
B	125.5' (38.3 m) Boom + 33.2' (10.1 m) JIB						B	125.5' (38.3 m) Boom + 58.1' (17.7 m) JIB					
	3.5° Offset	25° Offset		45° Offset		3.5° Offset		25° Offset		45° Offset			
30	14,600	14,300					30						
35	14,600	14,300					35						
40	14,600	14,300					40	9,300	8,400				
45	14,600	14,300	13,900	13,700			45	9,300	8,400				
50	14,600	14,300	13,300	13,100	10,500	10,400	50	9,300	8,400				
55	14,600	13,900	12,800	12,600	10,200	10,100	55	9,300	8,400				
60	14,600	12,700	12,300	11,600	10,000	9,900	60	9,300	8,400	6,800	6,700		
65	14,600	11,700	11,800	10,800	9,800	9,700	65	8,900	8,400	6,600	6,400		
70	14,600	10,800	11,400	10,000	9,500	9,500	70	8,500	8,200	6,400	6,200		
75	13,700	10,000	11,100	9,400	9,400	9,000	75	8,200	7,900	6,200	6,000	5,200	5,100
80	12,100	9,300	10,800	8,800	9,200	8,500	80	7,800	7,600	6,000	5,900	5,000	5,000
85	10,600	8,700	10,400	8,200	9,100	8,000	85	7,500	7,300	5,800	5,700	4,900	4,900
90	9,400	8,100	10,200	7,700	8,900	7,500	90	7,300	7,000	5,600	5,500	4,800	4,700
95	8,300	7,600	9,100	7,300	8,800	7,100	95	7,000	6,600	5,500	5,400	4,700	4,600
100	7,400	7,100	8,100	6,900	8,500	6,700	100	6,700	6,200	5,400	5,300	4,500	4,500
105	6,500	6,700	7,100	6,500	7,500	6,400	105	6,500	5,800	5,200	5,100	4,500	4,400
110	5,700	6,300	6,300	6,100	6,600	6,000	110	6,300	5,400	5,100	5,000	4,400	4,300
115	5,000	6,000	5,500	5,800	5,800	5,700	115	5,800	5,100	5,000	4,900	4,300	4,200
120	4,400	5,600	4,800	5,500			120	5,200	4,800	4,800	4,700	4,200	4,200
125	3,800	5,300	4,200	5,200			125	4,600	4,500	4,700	4,400	4,100	4,100
130	3,300	5,100	3,600	5,000			130	4,000	4,300	4,600	4,200	4,100	4,000
135	2,800	4,700	3,100	4,700			135	3,500	4,100	4,300	4,000	4,000	3,900
140	2,400	4,200	2,600	4,400			140	3,100	3,800	3,700	3,800	4,000	3,700
145	2,000	3,800					145	2,700	3,600	3,200	3,600		
150		3,400					150	2,300	3,400	2,800	3,400		
155							155	1,900	3,300	2,400	3,200		
160							160	1,600	3,100	2,000	3,100		
165							165	1,300	2,900	1,600	2,900		
170							170	1,000	2,600				
Telescoping mode	1	2	1	2	1	2	Telescoping mode	1	2	1	2	1	2

B: Load radius in feet

# GR-900XL-4 RATED LIFTING CAPACITIES (IN POUNDS)

SMART CHART		COUNTERWEIGHT 20,100 lbs (9.1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD					
		154.2' (47 m) Boom + 33.2' (10.1 m) JIB			154.2' (47 m) Boom + 58.1' (17.7 m) JIB		
B	3.5° Offset	25° Offset	45° Offset	B	3.5° Offset	25° Offset	45° Offset
40	11,900			40			
45	11,900			45			
50	11,900			50	7,300		
55	11,900	11,900		55	7,300		
60	11,900	11,900	10,000	60	7,300		
65	11,900	11,900	9,800	65	7,300		
70	11,900	11,100	9,600	70	7,300	6,200	
75	11,900	10,400	9,400	75	7,300	6,000	
80	10,800	9,800	9,300	80	7,300	5,900	5,100
85	10,100	9,200	8,800	85	7,300	5,700	5,000
90	9,500	8,700	8,300	90	7,200	5,600	4,900
95	8,900	8,200	7,900	95	7,000	5,400	4,800
100	8,400	7,800	7,500	100	6,700	5,300	4,800
105	7,900	7,400	7,200	105	6,500	5,200	4,700
110	7,400	7,100	6,800	110	6,300	5,100	4,600
115	6,700	6,700	6,500	115	6,000	5,000	4,500
120	6,000	6,400	6,200	120	5,600	4,900	4,500
125	5,300	5,900	6,000	125	5,400	4,800	4,400
130	4,700	5,200	5,400	130	5,000	4,700	4,400
135	4,200	4,600	4,800	135	4,500	4,500	4,300
140	3,700	4,100	4,300	140	4,000	4,300	4,300
145	3,200	3,600		145	3,500	4,100	4,300
150	2,800	3,100		150	3,100	3,900	4,200
155	2,400	2,700		155	2,800	3,400	3,800
160	2,100	2,300		160	2,400	3,000	3,400
165	1,700	1,900		165	2,100	2,600	2,900
170	1,400			170	1,800	2,200	
175				175	1,500	1,900	
180				180	1,200	1,600	
Telescoping mode	1, 2	1, 2	1, 2	Telescoping mode	1, 2	1, 2	1, 2

SMART CHART		COUNTERWEIGHT 20,100 lbs (9.1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD					
		139.8' (42.6 m) Boom + 33.2' (10.1 m) JIB			139.8' (42.6 m) Boom + 58.1' (17.7 m) JIB		
B	3.5° Offset	25° Offset	45° Offset	B	3.5° Offset	25° Offset	45° Offset
35	14,100	13,000		35			
40	14,100	13,000		40			
45	14,100	13,000		45	8,200		
50	14,100	13,000	13,400	50	8,200	7,700	
55	14,100	13,000	12,900	55	8,200	7,700	
60	14,100	13,000	12,400	60	8,200	7,700	
65	14,100	12,500	12,000	65	8,200	7,700	6,500
70	14,100	11,600	11,600	70	8,200	7,700	6,300
75	13,600	10,800	11,300	75	8,100	7,700	6,100
80	12,500	10,000	10,900	80	7,800	7,700	6,000
85	11,500	9,400	10,600	85	7,500	7,400	5,800
90	10,600	8,800	10,300	90	7,300	7,100	5,600
95	9,800	8,300	10,000	95	7,000	6,900	5,500
100	9,100	7,800	9,300	100	6,800	6,700	5,400
105	8,300	7,300	8,600	105	6,600	6,300	5,200
110	7,400	6,900	8,000	110	6,400	5,900	5,100
115	6,600	6,600	7,200	115	6,200	5,600	5,000
120	5,900	6,200	6,400	120	6,000	5,200	4,900
125	5,300	5,900	5,700	125	5,800	5,000	4,700
130	4,700	5,500	5,100	130	5,300	4,700	4,500
135	4,100	5,000	4,500	135	4,700	4,500	4,300
140	3,600	4,500	3,900	140	4,200	4,200	4,500
145	3,200	4,000	3,400	145	3,800	4,000	4,200
150	2,800	3,600	3,000	150	3,400	3,800	3,900
155	2,400	3,200	2,500	155	3,000	3,600	3,500
160	2,000	2,800		160	2,600	3,300	3,400
165				165	2,200	3,000	3,200
170				170	1,900	2,600	3,000
175				175	1,600	2,400	2,600
180				180	1,300	2,100	2,200
Telescoping mode	1, 2	1, 2	1, 2	Telescoping mode	1, 2	1, 2	1, 2

SMART CHART		COUNTERWEIGHT 20,100 lbs (9.1 t) ON OUTRIGGERS FULLY EXTENDED 23' 11-3/8" (7.3 m) SPREAD					
		125.5' (38.3 m) Boom + 33.2' (10.1 m) JIB			125.5' (38.3 m) Boom + 58.1' (17.7 m) JIB		
B	3.5° Offset	25° Offset	45° Offset	B	3.5° Offset	25° Offset	45° Offset
30	14,600	14,300		30			
35	14,600	14,300		35			
40	14,600	14,300		40	9,300	8,400	
45	14,600	14,300	13,900	45	9,300	8,400	
50	14,600	14,300	13,300	50	9,300	8,400	
55	14,600	13,900	12,800	55	9,300	8,400	
60	14,600	12,700	12,300	60	9,300	8,400	6,800
65	14,600	11,700	11,800	65	8,900	8,400	6,600
70	14,600	10,800	11,400	70	8,500	8,200	6,400
75	14,300	10,000	11,100	75	8,200	7,900	6,200
80	13,200	9,300	10,800	80	7,800	7,600	6,000
85	12,200	8,700	10,400	85	7,500	7,300	5,800
90	11,300	8,100	10,200	90	7,300	7,000	5,600
95	10,300	7,600	9,900	95	7,000	6,600	5,500
100	9,100	7,100	9,700	100	6,700	6,200	5,400
105	8,200	6,700	9,800	105	6,500	5,800	5,200
110	7,300	6,300	7,900	110	6,300	5,400	5,100
115	6,500	6,000	7,000	115	6,100	5,100	4,900
120	5,800	5,600	6,300	120	5,900	4,800	4,700
125	5,200	5,300	5,600	125	5,800	4,500	4,400
130	4,600	5,100	4,900	130	5,300	4,300	4,600
135	4,000	4,800	4,300	135	4,800	4,100	4,500
140	3,500	4,600	3,700	140	4,300	3,800	4,400
145	3,100	4,400		145	3,800	3,600	4,300
150		4,200		150	3,400	3,400	4,200
155				155	3,000	3,300	4,000
160				160	2,600	3,100	3,800
165				165	2,300	3,000	3,600
170				170	2,000	2,800	3,400
Telescoping mode	1, 2	1, 2	1, 2	Telescoping mode	1, 2	1, 2	1, 2

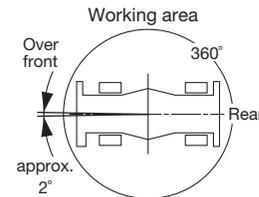
B: Load radius in feet

# GR-900XL-4 RATED LIFTING CAPACITIES (IN POUNDS)

COUNTERWEIGHT 20,100 lbs (9.1 t) ON RUBBER STATIONARY SMART CW1									
Over front					360° Rotation				
B \ A	39.4' (12 m)	68.1' (20.8 m)	82.4' (25.1 m)	96.8' (29.5 m)	B \ A	39.4' (12 m)	68.1' (20.8 m)	82.4' (25.1 m)	96.8' (29.5 m)
12	64,300				12	40,900			
15	53,000				15	31,700			
20	40,000	35,000	28,400		20	19,200	22,400	22,400	
25	30,500	33,300	28,400	24,700	25	12,500	15,400	16,000	16,400
30	21,900	24,800	25,200	24,700	30	8,200	11,000	11,600	12,000
35		19,100	19,600	20,000	35		8,000	8,600	8,900
40		15,100	15,600	16,000	40		5,800	6,400	6,700
45		12,100	12,600	13,000	45		4,200	4,700	5,000
50		9,900	10,300	10,700	50		2,900	3,400	3,700
55		8,000	8,600	8,900	55		1,900	2,400	2,700
60		6,600	7,100	7,400	60			1,500	1,800
65			5,900	6,200	65				
70			4,900	5,200	70				
75			4,100	4,300	75				
80				3,500	80				
85				2,900	85				
D	0°				D	0°	11°	31°	39°
Telescoping mode	1, 2	2	2	2	Telescoping mode	1, 2	2	2	2
2nd Boom	0	0	0	0	2nd Boom	0	0	0	0
3rd Boom	0	33	50	67	3rd Boom	0	33	50	67
4th Boom	0	33	50	67	4th Boom	0	33	50	67
Top Boom	0	33	50	67	Top Boom	0	33	50	67

COUNTERWEIGHT 20,100 lbs (9.1 t) ON RUBBER STATIONARY SMART CW1									
C \ A	39.4' (12 m)		68.1' (20.8 m)		82.4' (25.1 m)		96.8' (29.5 m)		
0°	32.4	15,500	60.8	6,500	74.9	4,100	88.9	2,700	
C \ A	39.4' (12 m)								
0°	32.4	5,300							

COUNTERWEIGHT 20,100 lbs (9.1 t) ON RUBBER CREEP SMART CW1					
Over front					
B \ A	39.4' (12 m)	68.1' (20.8 m)	82.4' (25.1 m)	96.8' (29.5 m)	
12	49,800				
15	40,700				
20	30,200	32,200	28,400		
25	23,000	25,700	26,200	24,700	
30	17,900	20,600	21,100	21,600	
35		16,700	17,300	17,600	
40		13,800	14,300	14,700	
45		11,400	11,900	12,300	
50		9,400	10,000	10,300	
55		7,800	8,300	8,600	
60		6,400	6,800	7,200	
65			5,600	6,000	
70			4,700	5,000	
75			3,900	4,100	
80				3,400	
85				2,800	
D	0°				
Telescoping mode	1, 2	2	2	2	
2nd Boom	0	0	0	0	
3rd Boom	0	33	50	67	
4th Boom	0	33	50	67	
Top Boom	0	33	50	67	



- A: Boom length in feet
- B: Load radius in feet
- C: Loaded boom angle (°)
- D: Minimum boom angle (°) for indicated length (no load)

NOTE: The lifting capacity data stored in the LOAD MOMENT INDICATOR (AML-E2) is based on the standard number of parts of line listed in the chart. Standard number of parts of line for on-rubber operation should be according to the chart.

COUNTERWEIGHT 24,700 lbs (11.2 t) ON RUBBER CREEP SMART CW1									
C \ A	39.4' (12 m)		68.1' (20.8 m)		82.4' (25.1 m)		96.8' (29.5 m)		
0°	32.4	13,800	60.8	6,200	74.9	3,900	88.9	2,600	

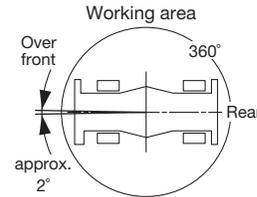
Boom length in feet (meters)	39.4' (12 m)	42.0' to 96.8' (12 m to 29.5 m)	Single top jib
Number of parts of line	6	4	1

# GR-900XL-4 RATED LIFTING CAPACITIES (IN POUNDS)

SMART CW		COUNTERWEIGHT 20,100 lbs (9.1 t) ON RUBBER STATIONARY SMART CW2									
Over front					360° Rotation						
B \ A	39.4' (12 m)	68.1' (20.8 m)	82.4' (25.1 m)	96.8' (29.5 m)	B \ A	39.4' (12 m)	68.1' (20.8 m)	82.4' (25.1 m)	96.8' (29.5 m)		
12	66,400				12						
15	54,900				15						
20	41,500	35,000	28,400		20	21,000					
25	32,200	34,900	28,400	24,700	25	13,800	16,800				
30	23,300	26,200	26,600	24,700	30	9,300	12,100	12,700	12,700		
35		20,200	20,700	21,000	35		9,000	9,500	9,900		
40		16,000	16,600	16,900	40		6,700	7,200	7,500		
45		12,900	13,500	13,800	45		4,900	5,400	5,800		
50		10,600	11,100	11,400	50		3,500	4,100	4,400		
55		8,700	9,200	9,500	55		2,400	3,000	3,300		
60		7,200	7,700	8,000	60		1,600	2,000	2,400		
65			6,400	6,700	65						
70			5,400	5,700	70						
75			4,500	4,800	75						
80				4,000	80						
85				3,300	85						
D		0°				0°		29°	37°		
Telescoping mode	1, 2	2	2	2	Telescoping mode	1, 2	2	2	2		
2nd Boom	0	0	0	0	2nd Boom	0	0	0	0		
3rd Boom	0	33	50	67	3rd Boom	0	33	50	67		
4th Boom	0	33	50	67	4th Boom	0	33	50	67		
Top Boom	0	33	50	67	Top Boom	0	33	50	67		

COUNTERWEIGHT 20,100 lbs (9.1 t) ON RUBBER STATIONARY SMART CW1									
C \ A		39.4' (12 m)		68.1' (20.8 m)		82.4' (25.1 m)		96.8' (29.5 m)	
0°		32.4	16,600	60.8	7,000	74.9	4,500	88.9	3,100
C \ A		39.4' (12 m)		68.1' (20.8 m)					
0°		32.4	6,200	60.8	1,500				

SMART CW		COUNTERWEIGHT 20,100 lbs (9.1 t) ON RUBBER CREEP SMART CW2									
Over front											
B \ A	39.4' (12 m)	68.1' (20.8 m)	82.4' (25.1 m)	96.8' (29.5 m)							
12	51,900										
15	42,600										
20	31,600	32,200	28,400								
25	24,300	27,000	27,500	24,700							
30	19,000	21,700	22,200	22,600							
35		17,700	18,200	18,600							
40		14,600	15,100	15,500							
45		12,100	12,700	13,000							
50		10,100	10,600	11,000							
55		8,400	9,000	9,300							
60		7,000	7,500	7,800							
65			6,200	6,500							
70			5,200	5,500							
75			4,300	4,600							
80				3,800							
85				3,200							
D		0°									
Telescoping mode	1, 2	2	2	2							
2nd Boom	0	0	0	0							
3rd Boom	0	33	50	67							
4th Boom	0	33	50	67							
Top Boom	0	33	50	67							



- A: Boom length in feet
- B: Load radius in feet
- C: Loaded boom angle (°)
- D: Minimum boom angle (°) for indicated length (no load)

NOTE: The lifting capacity data stored in the LOAD MOMENT INDICATOR (AML-E2) is based on the standard number of parts of line listed in the chart. Standard number of parts of line for on-rubber operation should be according to the chart.

COUNTERWEIGHT 24,700 lbs (11.2 t) ON RUBBER CREEP SMART CW1									
C \ A		39.4' (12 m)		68.1' (20.8 m)		82.4' (25.1 m)		96.8' (29.5 m)	
0°		32.4	14,700	60.8	6,800	74.9	4,400	88.9	3,000

Boom length in feet (meters)	39.4' (12 m)	42.0' to 96.8' (12 m to 29.5 m)	Single top jib
Number of parts of line	6	4	1

# WARNING AND OPERATING INSTRUCTIONS FOR ON RUBBER LIFTING CAPACITIES

1. Rated lifting capacities on-rubber are in pounds and do not exceed 75% of tipping loads as determined by SAE J765-Crane Stability Test Code.
2. Rated lifting capacities shown in the chart are based on condition that crane is set on firm level surfaces with suspension-lock applied. They are based on actual load radius increased by tire deformation and boom deflection.
3. If the suspension-lock cylinders contain air, the axle will not be locked completely and rated lifting capacities may not be obtainable. Bleed the cylinders according to the operation safety and maintenance manual.
4. Rated lifting capacities are based on proper tire inflation, capacity and condition. Damaged tires are hazardous to safe operation of crane.
5. Tires shall be inflated to correct air pressure.

Tires	Air Pressure
29.5-25 36PR	68 psi. (470 kPa)
29.5-25 40PR	67 psi. (465 kPa)

6. Over front operation shall be performed within 2 degrees in front of chassis.
7. On-rubber lifting with "jib" is not permitted. Maximum permissible boom length is 96.8 ft. (29.5 m).
8. When making lift on-rubber stationary, set parking brake.
9. For creep operation, boom must be centered over front of machine, slewing lock engaged, and load restrained from slewing. Travel slowly and keep the lifted load as close to the ground as possible, and especially avoid any abrupt steering, accelerating or braking.
10. Do not operate the crane while carrying the load.
11. Creep is motion for crane not to travel more than 200 ft. (60 m) in any 30 minute period and to travel at the speed of less than 1 mph (1.6 km/h).
12. For creep operation, choose the drive mode and proper gear according to the road or working condition.

## NOTES FOR LOAD MOMENT INDICATOR (AML-E2)

1. Set AML select keys in accordance with the actually operating crane conditions and don't fail to make sure, before crane operation, that the displays on front panel are correct.
2. When operating crane on outriggers:
  - Set "P.T.O." switch to "ON".
  - Press the outrigger state select key to register for the outrigger operation. If the display agrees with the actual state, press the set key to register. After the completion of the registration, the display returns to the crane operation status.
  - Press the lift state select key to register the lift state to be used (single top/jib/boom).
  - Each time the lift state select key is pressed, the display changes. If the display agrees with the actual state, press the set key to register. After the completion of the registration, the display returns to the crane operation status.
  - When erecting and stowing jib, select the status of jib set (Jib state indicative symbol lights up).
3. When operating crane on-rubber:
  - Set "P.T.O." switch to "ON".
  - Press the outrigger state select key to register for the on-rubber operation. Each time the outrigger state select key is pressed, the display changes. Select the creep operation, the on-rubber state indicator symbol lights up.
  - Press the lift state select key to register the lift state. However, pay attention to the following.
    - (1) For stationary operation.
      - The front capacities are attainable only when the over front position symbol comes on.
      - When the boom is more than 2 degrees from centered over front of chassis, 360° capacities are in effect.
      - When a load is lifted in the front position and then slewed to the side area, make sure the value of the LOAD MOMENT INDICATOR (AML-E2) is below the 360° lifting capacity.
    - (2) For creep operation.
      - The creep capacities are attainable only when boom is in the straight forward position of chassis and the over front position symbol is on. If boom is not in the straight forward position of chassis, never lift load.
4. This machine is equipped with an automatic slewing stopping device. (For the details, see Operation Manual.) But, operate very carefully because the automatic slewing stop does not work in the following cases.
  - During on-rubber operation.
  - When the "P.T.O." switch is set to "OVERRIDE" and the "OVERRIDE" key switch outside the cab is on.
5. During crane operation, make sure that the displays on front panel are in accordance with actual operating conditions.
6. The displayed values of LOAD MOMENT INDICATOR (AML-E2) are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, inflation of tire, operating speed, side loads, etc.  
For safe operation, it is recommended when extending and lowering boom or slewing, lifting loads shall be appropriately reduced.
7. LOAD MOMENT INDICATOR (AML-E2) is intended as an aid to the operator. Under no condition should it be relied upon to replace use of capacity charts and operating instruction. Sole reliance upon LOAD MOMENT INDICATOR (AML-E2) aids in place of good operating practice can cause an accident. The operator must exercise caution to assure safety.
8. The lifting capacity differs depending on the outrigger extension width and slewing position.  
Work with the capacity corresponding to the outrigger extension width and slewing position.  
For the relationship among the outrigger extension width, slewing position and lifting capacities, refer to the working area charts.

## GR-900XL-4 AXLE WEIGHT DISTRIBUTION CHART

	Pounds			Kilograms		
	GWV	Front	Rear	GWV	Front	Rear
Base machine	117,220	58,470	58,750	53,170	26,520	26,650
Remove:						
1. 7.3 ton (6.6 metric ton) hook block	-360	-550	190	-165	-251	86
2. 100 ton (90.7 metric ton) hook block	-1,900	-3,460	1,590	-850	-1,571	721
3. Top jib	-740	-990	250	-336	-450	114
4. Base jib	-1,910	-3,760	1,850	-867	-1,704	837
5. Removable Counterweight	-20,100	7,690	-27,760	-9,100	3,490	-12,590